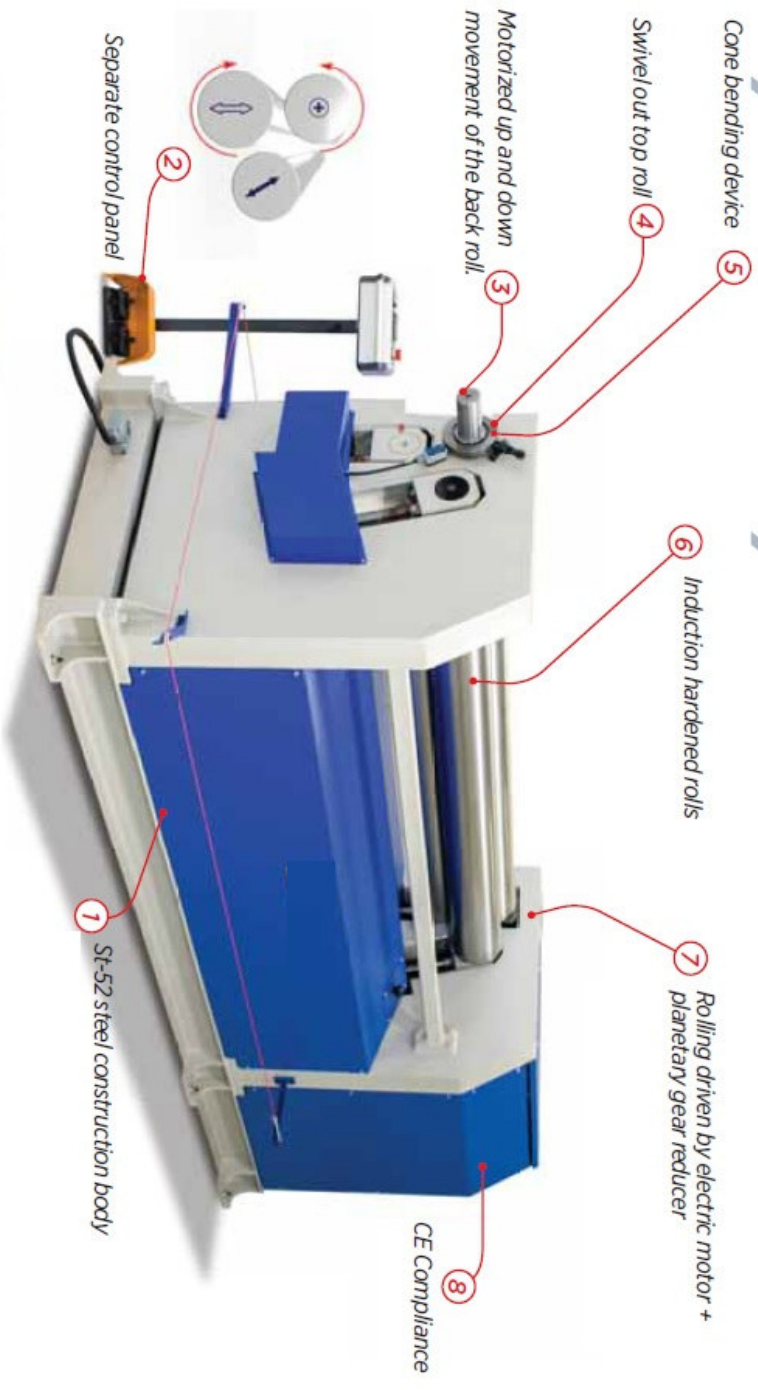


CYL-ST

3-ROLL INITIAL PINCH PLATE ROLLS



OPTIONAL ACCESSORIES

- Extended rolls
- Profile rolls
- Digital readout for displaying positions of the back roll
- Motorized up and down movement of the bottom roll

CYL-ST TECHNICAL INFORMATION

MODEL	Working Length	Pre-Bending	Max.Thickness	Top Roll	Min. Bending ϕ	Motor Power	Bending Speed	Length	Height	Width	Weight
CYL-ST 140-15/6.0	1600	5	6	140	210	2.2	6.8	3500	1130	900	145.0
CYL-ST 140-20/5.0	2100	4	5	140	210	2.2	6.8	4000	1130	900	178.0
CYL-ST 170-15/8.0	1600	7	8	170	255	4	4.8	3500	1130	1100	231.0
CYL-ST 170-20/6.0	2100	5	6	170	255	4	4.8	4000	1130	1100	260.0
CYL-ST 170-25/5.0	2600	4	5	170	255	4	4.8	4500	1130	1100	260.0
CYL-ST 170-30/4.0	3100	3	4	170	255	4	4.8	5000	1130	1100	320.0
CYL-ST 190-15/8.0	1600	7	8	190	285	4	5.4	3500	1350	1300	320.0
CYL-ST 190-20/7.0	2100	6	7	190	285	4	5.4	4000	1350	1300	320.0
CYL-ST 190-25/6.0	2600	5	6	190	285	4	5.4	4500	1350	1300	360.0
CYL-ST 190-30/5.0	3100	4	5	190	285	4	5.4	5000	1350	1300	393.0
CYL-ST 200-20/8.0	2100	7	8	200	300	5.5	5	4000	1350	1300	340.0
CYL-ST 200-25/7.0	2600	6	7	200	300	5.5	5	4500	1350	1300	381.0
CYL-ST 200-30/6.0	3100	5	6	200	300	5.5	5	5000	1350	1300	400.0

- Data indicated above are based on steel with yield point 240 N/mm²
- For cone bending, all bending values must be reduced %50.
- All specifications are subject to change without notice.