



Automatic opening die-head from 1/8-2" gas

230

Electric threading machine

Threading machine mod. 230 can thread, cut and deburr metallic pipes from 1/4 up to 3". With adapter mod. 97 is possible to thread up 4".

TECHNICAL FEATURES

- Single-phase induction motor 230V-1500W/Kw 1,5/11 A capacitor MF 40 2800 RPM
- Incorporated gear pump for chasers' lubrication
- Tool cabinet carriage with steering wheel
- Die-head's speed: 15-30 RPM
- Emergency stop-button
- Dimensions: length 1200 mm, width 1100 mm, height with stand 1200 mm
- Weight: kg. 60

ACCESSORIES SUPPLIED WITH MACHINE

- Automatic opening die-head from 1/8 up 2" (code 000863)
- Automatic opening die-head from 2" 1/2 up 3" (code 000921)
- Cutter 1/8-3" (code 000922)
- Deburring tool 3/8-3" (code 000923)
- Folding stand (code 000866)
- 2 liters threading oil
- Tank for oil collection (code 000867)
- Set of chasers right handed BSPT 1/2-3/4 / 1"-2" / 2" 1/2-3"

Threading capacity

THREADING PITCH	MINIMUM Ø	MAXIMUM Ø
Gas tapered thread (BSPT)	1/4"	3"
Gas cylindrical (BSPP)	1/4"	2"
American tapered (NPT)	1/2"	2"
Whitworth (BSW)	5/16"	2"
Metric (MA)	6	45